

ANSI/AAMI ST108

Compliance Self-Audit Checklist

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Apex Water + Process

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Overview and Disclaimer

This self-audit checklist has been developed by Apex as a complimentary professional resource to assist Sterile Processing personnel, Water Management Specialists, and facility leadership in assessing current readiness for ANSI/AAMI ST108:2023 compliance.

This tool is provided for informational and educational purposes only. It is not intended to constitute legal, regulatory, accreditation, engineering, or clinical advice, nor does it replace a formal compliance review, independent validation, or professional consultation.

The checklist is provided “as-is” without any representations or warranties, express or implied, including but not limited to warranties of completeness, accuracy, fitness for a particular purpose, or regulatory sufficiency.

Apex shall not be liable for any direct, indirect, incidental, consequential, regulatory, financial, operational, or patient-care-related damages arising from the use of, reliance upon, or inability to use this tool, including but not limited to audit deficiencies, survey findings, non-compliance citations, infection control events, or system failures.

Final responsibility for regulatory compliance, documentation accuracy, water system performance, and patient safety remains solely with the facility and its designated Multidisciplinary Team.

Facilities are encouraged to conduct independent validation and seek qualified professional consultation where appropriate.

Instructions for Use

- **Status:** Record the current state as **C** (Compliant), **P** (Partial), or **NC** (Non-Compliant).
- **Audit Verification Task / Evidence:** Document specific evidence reviewed (e.g., Physical inspection of RO skid).
- **Action Items/Notes:** Document specific gaps, required remediation, and target completion dates.

Section 1: Leadership and Administrative Readiness

Audit Verification Task	Status (C/P/NC)	Evidence and Action Items
<p>Verify formal appointment of a Multidisciplinary Team (MDT) including Senior Leadership, Facilities, Infection Prevention, SPD, Clinical Engineering, and a Water Specialist.</p>		
<p>Confirm MDT has a designated Executive Sponsor with documented authority to allocate financial resources and approve command decisions.</p>		
<p>Examine the written Water Management Program (WMP) for hazardous condition identification and specific clinical protocols to minimize waterborne pathogens.</p>		
<p>Review the formal Risk Analysis documentation to confirm it was completed prior to system installation and shows evidence of periodic review by the MDT.</p>		
<p>Inspect training and competency records to verify device processing personnel have documented education regarding water quality standards and patient safety risks.</p>		

Auditor Name & Title: _____ **Date:** _____

Section 2: System Design and Physical Infrastructure

Audit Verification Task	Status (C/P/NC)	Evidence and Action Items
<p>Determine the water type(s) (cold & hot utility and critical water and steam) currently being supplied to your devices (sinks, washers, ultra sonics, cart washers, sterilizers, scope reprocessors, etc.)</p>		
<p>Verify the Critical Water system is configured as a fully recirculating loop to maintain continuous movement and prevent stagnation.</p>		
<p>Confirm loop return velocity (3 to 5 FPS) by reviewing flow transmitter (FT) data.</p>		
<p>Inspect piping materials for compatibility (Schedule 80 PVC, polypropylene, or HDPE).</p>		
<p>Audit for Dead-Legs: Review "As-Built" PI&D and physically inspect to ensure no stagnant piping segments exceed 3–5 times the internal pipe diameter.</p>		
<p>Verify storage tank design features a conical or bowl-shaped base that facilitates drainage from the absolute lowest point.</p>		
<p>Inspect storage tank venting for a hydrophobic 0.2 µm air filter on the vent line.</p>		
<p>Confirm all major components are labeled and a current "As-Built" PFD or PI&D is permanently posted in the treatment room.</p>		

Auditor Name & Title: _____ **Date:** _____

Section 3: Treatment Equipment and Monitoring Tools

Audit Verification Task	Status (C/P/NC)	Evidence and Action Items
<p>Confirm standard treatment configuration: Carbon filter/chemical destruct, water softener, RO, and DI/EDI modules as required.</p>		
<p>Examine final loop filtration for absolute rated filters at ≤ 0.2 microns (Review CoC or validation data).</p>		
<p>Verify RO safety features including "divert to drain and flush" functionality and trigger setpoints for poor quality water.</p>		
<p>Inspect sample port placement at the beginning of the loop (loop out) and at the return point before the storage tank.</p>		
<p>Verify monitoring hardware installation: Calibrated pressure gauges (PI), flow transmitters (FT), and conductivity transmitters (CT).</p>		
<p>Test system alarms: Verify audible and visual alarms activate for conductivity limits or maintenance requirements.</p>		

Auditor Name & Title: _____ **Date:** _____

Section 4: Water Quality Compliance (Ongoing Monitoring)

Requirement / Frequency	Status (C/P/NC)	Action Items/Notes
DAILY: Visual Equipment Inspection (SPD logs for washers and sterilizers for residue, staining, or scaling).		
DAILY: Critical Water Monitoring (Conductivity levels and visual inspection).		
MONTHLY: Critical Water Monitoring (Lab results for pH, total alkalinity, total hardness, bacteria (HPC), and endotoxins).		
QUARTERLY: Utility Water Monitoring (pH, alkalinity, bacteria, and hardness).		
QUARTERLY: Steam Condensate Monitoring (pH, conductivity, alkalinity, and hardness).		
ANNUALLY: Critical Water Monitoring (TOC and 11 ionic contaminants).		

Auditor Name & Title: _____ **Date:** _____

Section 5: Maintenance and Quality Improvement

Audit Verification Task	Status (C/P/NC)	Evidence and Action Items
Verify disinfection frequency: distribution loop and storage tank disinfected at least MONTHLY .		
Confirm data management: Verify monitoring results are recorded, trended, and subjected to REGULAR REVIEW by the MDT.		
Review Alert and Action levels: Verify the MDT has defined specific values for early warning and immediate intervention.		
Inspect written contingency plans for service interruptions, construction, and recovery from "Boil Water" alerts.		

Auditor Name & Title: _____ **Date:** _____

ST108 Compliance Self-Audit Summary Report

Facility Information

Facility Name			
Facility Address			
Contact Person		Phone #	

Executive Summary Statement

Provide a concise 5–7 sentence overview, such as overall compliance posture, whether risks are isolated or systemic, any immediate patient safety concerns, survey readiness status, and urgency level.

Critical Findings Summary

Critical Findings	Risk Level (H,M,L)	Recommended Actions	Owner

Immediate Action Items

Auditor Name & Title: _____ **Date:** _____

Executive Sponsor Approval: _____ **Date:** _____



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